



TECHNICAL INFORMATION

- 1 MATERIAL: BAND AND HOUSING, STAINLESS STEEL X6Cr17 (Din 1.4016) (AISI-430) SCREW: STEEL QST 36-3 (Din 1.0214)
- 2 FINISH: SCREW: ZINC PLATED WITH CHILL
- 3 ANTICORROSION SPECIFICATION: SALT SPRAY TEST, 72 H ACCORDING TO ASTM B-117 STANDARD
MAXIMUM PROPORTION OF 10 % OF BASE METAL CORROSION ALLOWED
- 4 MAX. FREE RUNNING TORQUE: = 1 Nm
- 5 MAX. TIGHTENING TORQUE: 8-16 TO 12-22 = 3.0Nm
16-27 TO 20-32 = 3.5Nm
25-40 TO 140-160 = 4.0 Nm
MIN. BREAKING TORQUE 8-16 TO 12-22 = 4.0Nm
16-27 TO 20-32 = 5 Nm
25-40 TO 140-160 = 5.5Nm
- 6 TORQUE TOLERANCE: ± 5%
MAX. RECOMMENDED TIGHTENING SPEED (RPM): 540 ± 5%

ØD +2 APPLICATION	MIKALOR REFERENCE L W2	L +0.5	T ±0.1	H MAX	B MAX	S MIN	MAX PRESSURE BAR	PRODUCTION REFERENCE
8-16	03016516	22.1	0.6	10.5	14	15	45	J301651
12-22	03016524	22.1	0.6	10.5	14	15	45	J301652
16-27	03016532	23.6	0.7	10.5	14	16.5	42	J301653
20-32	03016540	23.6	0.7	10.5	14	16.5	36	J301654
25-40	03016598	23.6	0.7	10.5	14	16.5	36	J301659
30-45	03016559	25.6	0.7	10.5	14	17.1	32	J301655
32-50	03016575	25.6	0.7	10.5	14	17.1	28	J301656
40-60	03016583	25.6	0.7	10.5	14	17.1	24	J301657
50-70	03016591	29.6	0.7	10.5	14	21.1	19	J301658
60-80	03016604	29.6	0.7	10.5	14	21.1	17	J301659
70-90	03016612	29.6	0.7	10.5	14	21.1	15	J301660
80-100	03016620	29.6	0.7	10.5	14	21.1	13	J301661
90-110	03016639	29.6	0.7	10.5	14	21.1	11	J301662
100-120	03016647	29.6	0.7	10.5	14	21.1	10	J301663
110-130	03016655	29.6	0.7	10.5	14	21.1	9	J301664
120-140	03016663	29.6	0.7	10.5	14	21.1	8	J301665
130-150	03016671	29.6	0.7	10.5	14	21.1	7	J301666
140-160	03016680	29.6	0.7	10.5	14	21.1	5	J301667
								J301668

M04	M05
ADDED REFERENCE #20-35	21/11/2019 UPDATED DRAWING
M02	M03
08/04/2016 UPDATED MATERIAL	UPDATED #Ø REFERENCE MEASUREMENT POINTS
M01	
Initial Level	31/01/2014 NEW FORMAT
LEVEL DESCRIPTION	
CUSTOMER	PART X 03016ACC
SCALE	SCALE ASFA-LW2 CLAMP
SHEET A-3	SHRINK MAT # J301AAA
SCALE M05	SCALE 21/11/2019
PROPOSAL DRAWING	
APPROVAL	
JSC	
JMG	
18/02/14	



MIKALOR